

|             |   |                       |
|-------------|---|-----------------------|
| CUSTOMER    | : |                       |
| MODEL       | : | MOG-160BB01T-S Series |
| DESCRIPTION | : | LCD MODULE            |

◆ CUSTOMER APPROVAL

|          | CHECKED | CHECKED | APPROVAL |
|----------|---------|---------|----------|
| APPROVAL |         |         |          |
| REMARK   |         |         |          |

◆ SUPPLIER APPROVAL

| PREPARED | CHECKED |  | APPROVAL |
|----------|---------|--|----------|
|          |         |  |          |

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## 2. General Specification

### (1) Mechanical Dimension

| Item              | Standard Value              | Unit |
|-------------------|-----------------------------|------|
| Number of dots    | 160x160                     | dots |
| Outline dimension | 69.0(W)x 69.5(H)x 5.5max(T) | mm   |
| View area         | 60.1(W)x 60.0(H)            | mm   |
| Active area       | 55.985(W)x 55.985(H)        | mm   |
| Dot size          | 0.335(W)x 0.335(H)          | mm   |
| Dot pitch         | 0.35(W)x 0.35(H)            | mm   |

### (2) Controller IC: SED1335

### (3) Temperature Range

|           | Normal      | Wide       |
|-----------|-------------|------------|
| Operating | 0 ~+50°C    | -20 ~+70°C |
| Storage   | -10 ~+ 60°C | -30 ~+80°C |

### (4) Polarizer

FSTN / black / Negative, STN / blue / Negative : Anti-glare Polarizer

### 3. Absolute Maximum Ratings

| Item                     | Symbol                           | Min | Typ | Max             | Unit |
|--------------------------|----------------------------------|-----|-----|-----------------|------|
| Operating Temperature    | T <sub>OP</sub>                  | -20 | —   | +70             | °C   |
| Storage Temperature      | T <sub>ST</sub>                  | -30 | —   | +80             | °C   |
| Input Voltage            | V <sub>I</sub>                   | 0   | —   | V <sub>DD</sub> | V    |
| Supply Voltage For Logic | V <sub>DD</sub>                  | 0   | —   | 6.5             | V    |
| Supply Voltage For LCD   | V <sub>DD</sub> -V <sub>EE</sub> | 0   | —   | 32              | V    |

### 4. Electrical Characteristics

| Item                   | Symbol                            | Condition             | Min.                 | Typ. | Max.               | Unit |
|------------------------|-----------------------------------|-----------------------|----------------------|------|--------------------|------|
| Logic Voltage          | V <sub>DD</sub> -V <sub>SS</sub>  | —                     | 3.0                  | 5.0  | 5.5                | V    |
| Supply Voltage For LCD | V <sub>ADJ</sub> -V <sub>SS</sub> | T <sub>a</sub> =-20°C | —                    | 21.5 | —                  | V    |
|                        |                                   | T <sub>a</sub> =25°C  | —                    | 19.0 | —                  | V    |
|                        |                                   | T <sub>a</sub> =+70°C | —                    | 17.5 | —                  | V    |
| Input High Volt.       | V <sub>IH</sub>                   | —                     | 0.8V <sub>DD</sub>   | —    | V <sub>DD</sub>    | V    |
| Input Low Volt.        | V <sub>IL</sub>                   | —                     | 0                    | —    | 0.2V <sub>DD</sub> | V    |
| Output High Volt.      | V <sub>OH</sub>                   | —                     | V <sub>DD</sub> -0.4 | —    | —                  | V    |
| Output Low Volt.       | V <sub>OL</sub>                   | —                     | —                    | —    | 0.4                | V    |
| Supply Current(EL ON)  | I <sub>DD</sub>                   | —                     | —                    | —    | 100                | mA   |
|                        | I <sub>EE</sub>                   | —                     | —                    | —    | 1.0                | mA   |

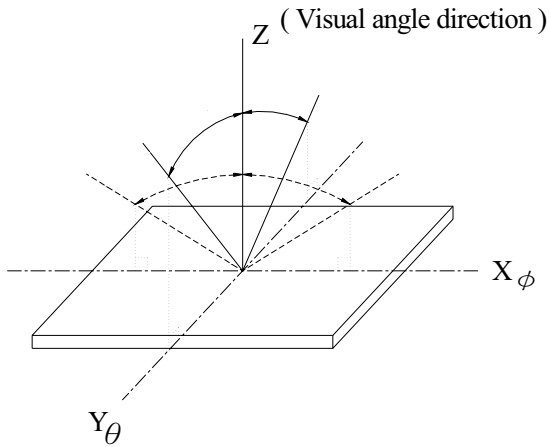
### 5. Optical Characteristics

#### a. FSTN

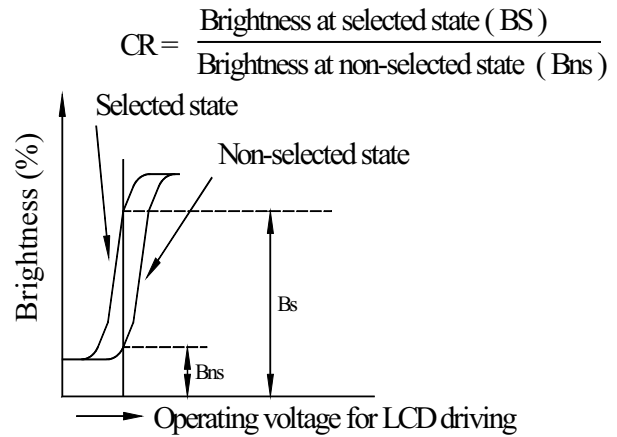
| Item                  | Symbol        | Condition | Min. | Typ. | Max. | Unit |
|-----------------------|---------------|-----------|------|------|------|------|
| View Angle            | (V) $\theta$  | CR ≥ 3    | 10   |      | 60   | deg  |
|                       | (H) $\varphi$ | CR ≥ 3    | -45  |      | 45   | deg  |
| Contrast Ratio        | CR            | —         |      | 5    |      | —    |
| Response Time<br>25°C | T rise        | —         |      | 100  | 150  | ms   |
|                       | T fall        | —         |      | 150  | 200  | ms   |

## 5.1 Definitions

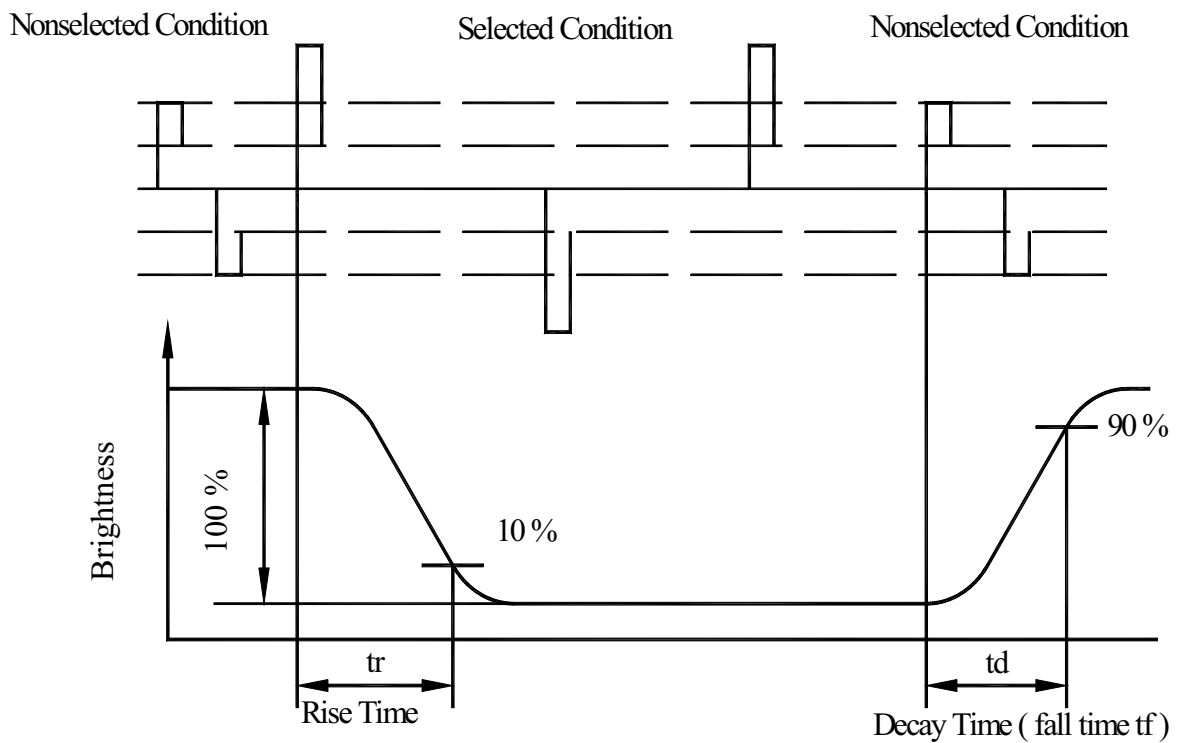
### ■ View Angles



### ■ Contrast Ratio



### ■ Response time



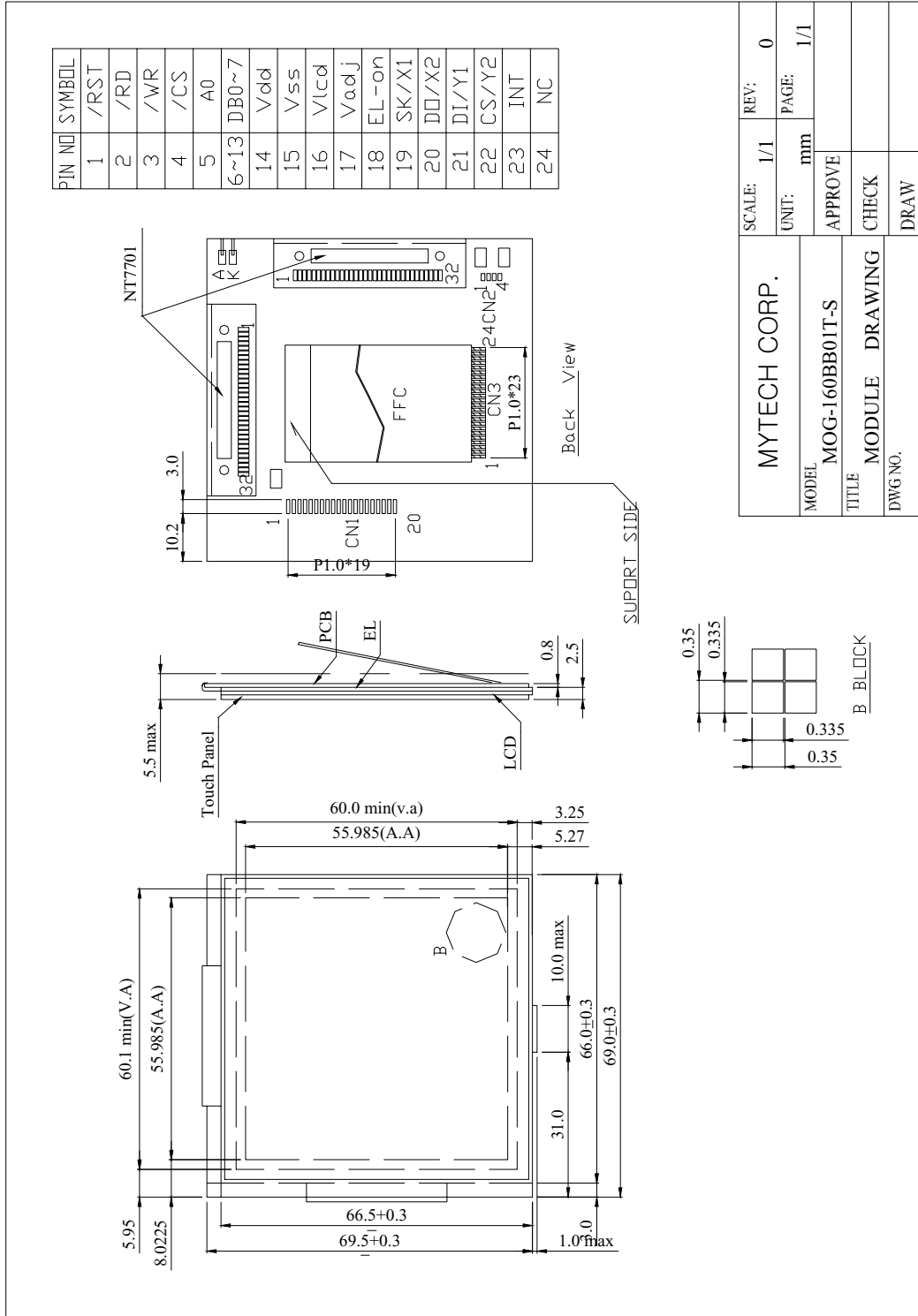
## 6. Interface Description

| Pin No. | Symbol                  | Level      | Description   |
|---------|-------------------------|------------|---|
| 1       | $\overline{\text{RES}}$ | H/L        | Controller reset signal, Active L   |
| 2       | $\overline{\text{RD}}$  | H/L        | 8080 family: Read signal, 6800 family: Enable clock   |
| 3       | $\overline{\text{WR}}$  | H/L        | 8080 family: Write signal, 6800 family: R/W signal  |
| 4       | $\overline{\text{CS}}$  | H/L        | Chip select , Active L  |
| 5       | A0                      | H/L        | RD=L WR=H ,A0=L :Data Read AO=H :Status read<br>RD=H WR=L ,A0=L :Data Write AO=H :Command write |
| 6~13    | DB0~DB7                 | H/L        | Data bus  |
| 14      | V <sub>DD</sub>         | 5.0V       | Power supply for Logic (option +3V)   |
| 15      | VSS                     | 0V         | Logic Ground  |
| 16      | V <sub>lcd</sub>        | 25V        | Positive voltage output   |
| 17      | VADJ                    | (Variable) | Driving voltage for LCD(typical 19.0V at 25C)   |
| 18      | EL-ON                   | H/L        | H:EL backlight on   |
| 19      | SK/X1                   |            | Serial clock/Right signal in X axis (For touch panel)   |
| 20      | DO/X2                   |            | Data output / Left signal in X axis (For touch panel)   |
| 21      | DI/Y1                   |            | Data input / Upper signal in Y axis (For touch panel)   |
| 22      | CS/Y2                   |            | Chip select / Lower signal in Y axis (For touch panel)  |
| 23      | INT                     |            | Interrupt for touch panel controiler  |
| 24      | NV                      |            |   |

\* SK,DO,DI,CS,INT are for touch panel controller IC built in.

\* X1,X2,Y1,Y2 are for touch panel only.

## 7. Outline Drawing



## 8. Timing Characteristics

### 8.1 8080 Family Interface Timing

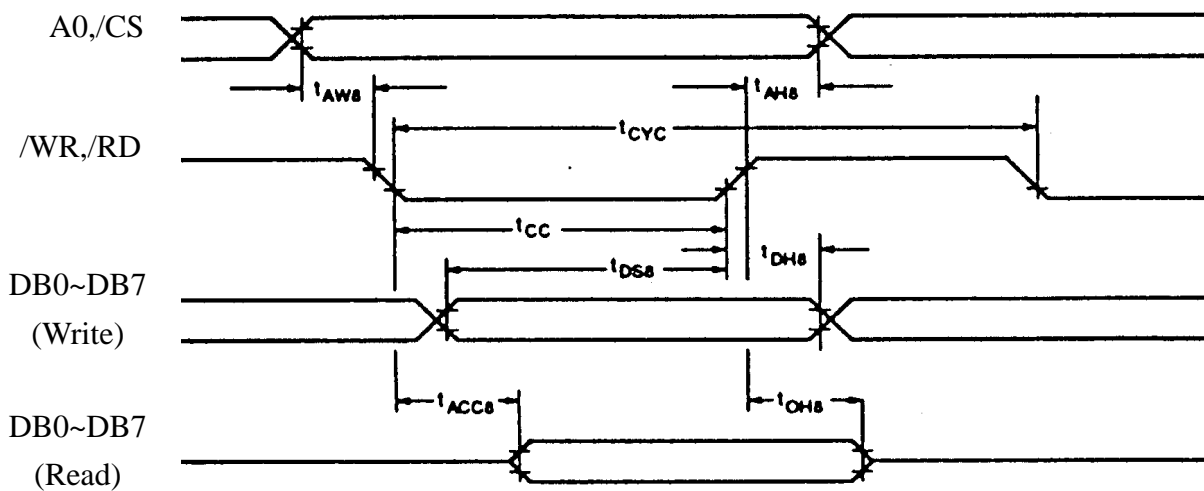
| Parameter           | Condition                | Symbol | Min  | Max | Unit | Remark  |
|---------------------|--------------------------|--------|------|-----|------|---------|
| Address Hold Time   | CL=100 pF<br>VDD=2.7~4.5 | tAH8   | 10   |     | ns   | A0,/CS  |
| Address Setup Time  |                          | tAW8   | 0    |     | ns   |         |
| System Cycle Time   |                          | tCYC   | Note |     | ns   | /WR,/RD |
| Strobe Pulse Width  |                          | tOC    | 150  |     | ns   | DB0~DB7 |
| Data Setup Time     |                          | tDS8   | 120  |     | ns   |         |
| Data Hold Time      |                          | tDH8   | 5    |     | ns   |         |
| /RD Access Time     |                          | tACC8  | -    | 80  | ns   |         |
| Output Disable Time |                          | tOH8   | 10   | 55  | ns   |         |

Note: For memory control and system control commands:

$$t_{CYC8} = 2t_C + t_{OC} + t_{CEA} + 75 > t_{ACV} + 245$$

For all other commands:

$$t_{CYC8} = 4t_C + t_{OC} + 30$$



## 8. Timing Characteristics

### 8.1 8080 Family Interface Timing

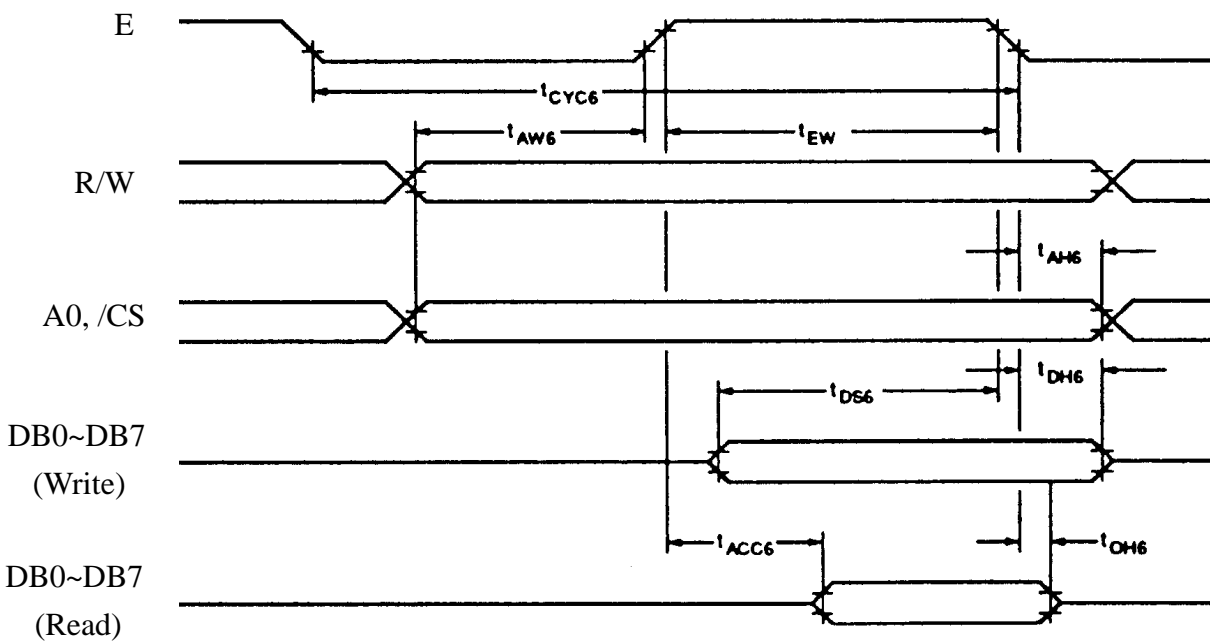
| Parameter           | Condition                | Symbol | Min  | Max | Unit | Remark  |
|---------------------|--------------------------|--------|------|-----|------|---------|
| Address Hold Time   | CL=100 pF<br>VDD=2.7~4.5 | tAH8   | 10   |     | ns   | A0,/CS  |
| Address Setup Time  |                          | tAW8   | 0    |     | ns   |         |
| System Cycle Time   |                          | tCYC   | Note |     | ns   | /WR,/RD |
| Strobe Pulse Width  |                          | tOC    | 150  |     | ns   |         |
| Data Setup Time     |                          | tDS8   | 120  |     | ns   | DB0~DB7 |
| Data Hold Time      |                          | tDH8   | 5    |     | ns   |         |
| /RD Access Time     |                          | tACC8  | -    | 80  | ns   |         |
| Output Disable Time |                          | tOH8   | 10   | 55  | ns   |         |

Note: For memory control and system control commands:

$$t_{CYC8} = 2t_C + t_{OC} + t_{CEA} + 75 > t_{ACV} + 245$$

For all other commands:

$$t_{CYC8} = 4t_C + t_{OC} + 30$$



AC Electrical Characteristics



## 9 Instruction Set

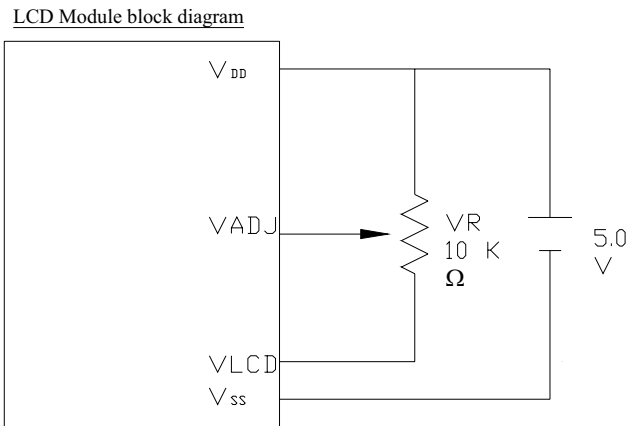
| Class           | Command  | Code |     |    |    |    |    |    |    |    |         |         | Hex            | Command Description              | Command read parameters |         |
|-----------------|----------|------|-----|----|----|----|----|----|----|----|---------|---------|----------------|----------------------------------|-------------------------|---------|
|                 |          | /RD  | /WR | A0 | D7 | D6 | D5 | D4 | D3 | D2 | D1      | D0      |                |                                  | Number of byters        | Section |
| System          | SYSTEM   | 1    | 0   | 1  | 0  | 1  | 0  | 0  | 0  | 0  | 0       | 0       | 40             | Initialized Device and display   | 8                       | 8.2.1   |
| Control         | SLEEPIN  | 1    | 0   | 1  | 0  | 1  | 0  | 1  | 0  | 0  | 1       | 1       | 53             | Enter Standby mode               | 0                       | 8.2.2   |
| Display Control | DISP     | 1    | 0   | 1  | 0  | 1  | 0  | 1  | 1  | 0  | 0       | D       | 58,            | Enable and disable display and   | 1                       | 8.3.1   |
|                 | SCROLL   | 1    | 0   | 1  | 0  | 1  | 0  | 0  | 0  | 1  | 0       | 0       | 44             | set Display start address and    | 10                      | 8.3.2   |
|                 | CSRFORM  | 1    | 0   | 1  | 0  | 1  | 0  | 1  | 1  | 1  | 0       | 1       | 5D             | Set cursor byte                  | 2                       | 8.3.3   |
|                 | CGRAM    | 1    | 0   | 1  | 0  | 1  | 0  | 1  | 1  | 1  | 0       | 0       | 5C             | Set start address of character   | 2                       | 8.3.6   |
|                 | CSRDIR   | 1    | 0   | 1  | 0  | 1  | 0  | 0  | 1  | 1  | CD<br>1 | CD<br>0 | 4C<br>to<br>4F | Set direction of cursor movement | 0                       | 8.3.4   |
|                 | HDOT SCR | 1    | 0   | 1  | 0  | 1  | 0  | 1  | 1  |    | 1       | 0       | 5A             | set horizontal scroll position   | 1                       | 8.3.7   |
|                 | OVLAY    | 1    | 0   | 1  | 0  | 1  | 0  | 1  | 1  | 0  | 1       | 1       | 5B             | set display overlay format       | 1                       | 8.3.5   |
| Drawing         | CSRW     | 1    | 0   | 1  | 0  | 1  | 0  | 0  | 0  | 1  | 1       | 0       | 46             | set cursor address               | 2                       | 8.4.1   |
| Control         | CSRR     | 1    | 0   | 1  | 0  | 1  | 0  | 0  | 0  | 1  | 1       | 1       | 47             | read cursor address              | 2                       | 8.4.2   |
| Memory          | MWRITE   | 1    | 0   | 1  | 0  | 1  | 0  | 0  | 0  | 0  | 1       | 0       | 42             | write to display memory          | -                       | 8.5.1   |
| Control         | MREAD    | 1    | 0   | 1  | 0  | 1  | 0  | 0  | 0  | 0  | 1       | 1       | 43             | read from display memory         | -                       | 8.5.2   |

**Note:**

- In general, the internal registers of the SED1335F are modified as each command parameter is input. However, the microprocessor does not have to set all the parameters of a command and may send a new command before all parameters have been input. The internal registers for the parameters that have been input will have been changed but the remaining parameter registers are unchanged.
  - 2 bytes parameters( where two bytes are treated as 1 data item) are handled as following:
    - CSRW, CSRR: Each byte is processed individually. The microprocessor may read or write just the low byte of the cursor address.
    - SYSTEM SET, SCROLL, CGRAM ADR. : Both parameter bytes are processed together. If the command is changed after half of the parameter has been input, the single byte is ignored.
- APL and APH are 2-byte parameters, but are treated as two 1-byte parameters.
- Please refer to SED1335F LCD Controller Data Book for detail.

## 10. Power Supply for LCD Module and LCD Operating Voltage a Adjustment

LCM operating on " DC 3V or 5V " input with external negative voltage.



## 11. Backlight Information

EL / white

| Parameter                | Symbol             | Min | Typ      | Max | Unit | Test Condition                |
|--------------------------|--------------------|-----|----------|-----|------|-------------------------------|
| Voltage                  | V <sub>rms</sub>   | --  | 110 (AC) |     | --   |                               |
| Frequency                | HZ                 | --  | 400      |     | --   |                               |
| Brightness*              | cd/m <sup>2</sup>  | 48  | 60       |     | --   | 110V <sub>rms</sub><br>1000Hz |
| CIE Chromaticity Diagram | X                  | --  | 0.330    |     | --   |                               |
|                          | Y                  | --  | 0.335    |     | --   |                               |
| Current Dissipation      | mA/cm <sup>2</sup> | --  | 1.33     |     | --   |                               |
| Power Dissipation        | mW/cm <sup>2</sup> | --  | 26.29    |     | --   |                               |
| Color                    | white              |     |          |     |      |                               |

- With EL backlight drive circuit built in,
- Input 5Vdc on Interface pin18(EL-ON), the EL backlight will be light on.

## **12.Touch panel Information**

As shown on MOG-160BB01T-S TP touch panel spec.

Touch panel controller IC information shown on MK715 spec.

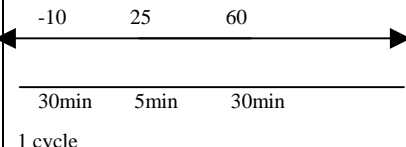
## 13. Quality Assurance

### Screen Cosmetic Criteria

| No.        | Defect                        | Judgement Criterion  | Partition  |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
|------------|-------------------------------|--|------------|-------------------------------|-------|-----------|-----------|---|-----------|---|-------|---|------------|-------------------------------|-------|-----------|-----------|---|-----------|---|-------|---|-------|
| 1          | Spots                         | <p>A)Clear</p> <table border="1"> <thead> <tr> <th>Size: d mm</th> <th>Acceptable Qty in active area</th> </tr> </thead> <tbody> <tr> <td>d 0.1</td> <td>Disregard</td> </tr> <tr> <td>0.1&lt;d 0.2</td> <td>6</td> </tr> <tr> <td>0.2&lt;d 0.3</td> <td>2</td> </tr> <tr> <td>0.3&lt;d</td> <td>0</td> </tr> </tbody> </table> <p>Note: Including pin holes and defective dots which must be within one pixel size.</p> <p>B)Unclear</p> <table border="1"> <thead> <tr> <th>Size: d mm</th> <th>Acceptable Qty in active area</th> </tr> </thead> <tbody> <tr> <td>d 0.2</td> <td>Disregard</td> </tr> <tr> <td>0.2&lt;d 0.5</td> <td>6</td> </tr> <tr> <td>0.5&lt;d 0.7</td> <td>2</td> </tr> <tr> <td>0.7&lt;d</td> <td>0</td> </tr> </tbody> </table> | Size: d mm | Acceptable Qty in active area | d 0.1 | Disregard | 0.1<d 0.2 | 6 | 0.2<d 0.3 | 2 | 0.3<d | 0 | Size: d mm | Acceptable Qty in active area | d 0.2 | Disregard | 0.2<d 0.5 | 6 | 0.5<d 0.7 | 2 | 0.7<d | 0 | Minor |
| Size: d mm | Acceptable Qty in active area |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| d 0.1      | Disregard                     |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 0.1<d 0.2  | 6                             |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 0.2<d 0.3  | 2                             |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 0.3<d      | 0                             |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| Size: d mm | Acceptable Qty in active area |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| d 0.2      | Disregard                     |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 0.2<d 0.5  | 6                             |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 0.5<d 0.7  | 2                             |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 0.7<d      | 0                             |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 2          | Bubbles Polarize in           | <table border="1"> <thead> <tr> <th>Size: d mm</th> <th>Acceptable Qty in active area</th> </tr> </thead> <tbody> <tr> <td>d 0.3</td> <td>Disregard</td> </tr> <tr> <td>0.3&lt;d 1.0</td> <td>3</td> </tr> <tr> <td>1.0&lt;d 1.5</td> <td>1</td> </tr> <tr> <td>1.5&lt;d</td> <td>0</td> </tr> </tbody> </table>   | Size: d mm | Acceptable Qty in active area | d 0.3 | Disregard | 0.3<d 1.0 | 3 | 1.0<d 1.5 | 1 | 1.5<d | 0 | Minor      |                               |       |           |           |   |           |   |       |   |       |
| Size: d mm | Acceptable Qty in active area |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| d 0.3      | Disregard                     |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 0.3<d 1.0  | 3                             |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 1.0<d 1.5  | 1                             |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 1.5<d      | 0                             |  |            |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 3          | Scratch                       | In accordance with spots cosmetic criteria. When the light reflects on the panel surface, the scratches are not to be remarkable.  | Minor      |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 4          | Allowable Density             | Above defects should be separated more than 30mm each other.   | Minor      |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |
| 5          | Coloration                    | Not to be noticeable coloration in the viewing area of the LCD panels.<br>Back-light type should be judged with back-light on state only.  | Minor      |                               |       |           |           |   |           |   |       |   |            |                               |       |           |           |   |           |   |       |   |       |

## 14. Reliability

### Content of Reliability Test

| Environmental Test |   |  |  |                     |
|--------------------|---|--|--|---------------------|
| No.                | Test Item                               | Content of Test  | Test Condition   | Applicable Standard |
| 1                  | High Temperature storage                | Endurance test applying the high storage temperature for a long time.  | 60<br>200hrs   | —                   |
| 2                  | Low Temperature storage                 | Endurance test applying the high storage temperature for a long time.  | -10<br>200hrs  | —                   |
| 3                  | High Temperature Operation              | Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.   | 50<br>200hrs   | —                   |
| 4                  | Low Temperature Operation               | Endurance test applying the electric stress under low temperature for a long time.   | 0<br>200hrs  | —                   |
| 5                  | High Temperature/<br>Humidity Storage   | Endurance test applying the high temperature and high humidity storage for a long time.  | 60 ,90% RH<br>96hrs  | —                   |
| 6                  | High Temperature/<br>Humidity Operation | Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time.  | 50 ,90% RH<br>96hrs  | —                   |
| 7                  | Temperature Cycle                       | Endurance test applying the low and high temperature cycle.<br><br> <p style="text-align: center;">-10      25      60</p> <p style="text-align: center;">30min    5min    30min</p> <p style="text-align: center;">1 cycle</p> | -10 /60<br>10 cycles                                       | —                   |
| Mechanical Test    |   |  |  |                     |
| 8                  | Vibration test                          | Endurance test applying the vibration during transportation and using.   | 10~22Hz 1.5mmp-p<br>22~500Hz 1.5G<br>Total 0.5hrs          | —                   |
| 9                  | Shock test                              | Constructional and mechanical endurance test applying the shock during transportation.   | 50G Half sign<br>wave 11 msdc<br>3 times of each direction | —                   |
| 10                 | Atmospheric pressure test               | Endurance test applying the atmospheric pressure during transportation by air.   | 115mbar<br>40hrs   | —                   |
| Others             |   |  |  |                     |
| 11                 | Static electricity test                 | Endurance test applying the electric stress to the terminal.   | VS=800V,RS=1.5k<br>CS=100pF<br>1 time                      | —                   |

\*\*\*Supply voltage for logic system=5V. Supply voltage for LCD system =Operating voltage at 25